

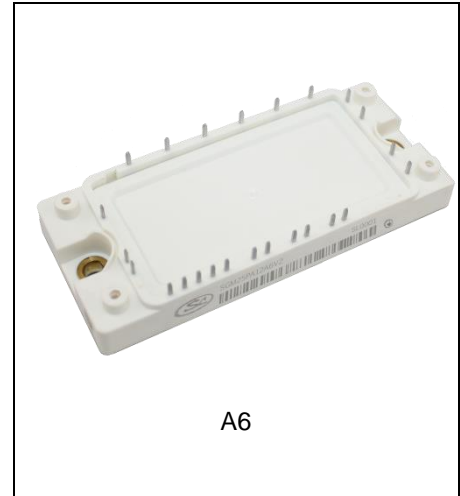
## 40A, 1200V IGBT Module

### DESCRIPTION

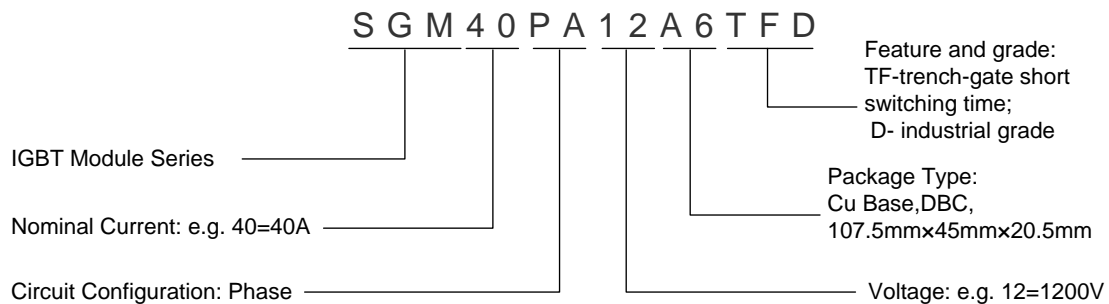
SGM40PA12A6TFD Module offers the optimum performance for Auxiliary Inverters, Air Conditioning and Motor Drives.

### FEATURES

- ◆ 40A, 1200V,  $V_{CE(sat)(typ.)} = 2.3V @ I_C = 40A$
- ◆  $V_{CE(sat)}$  with positive temperature coefficient
- ◆ High short circuit capability
- ◆ Low switching loss
- ◆ Isolated using DBC technology
- ◆ With NTC



### NOMENCLATURE



### ORDERING INFORMATION

Part No.	Package	Marking	Packing
SGM40PA12A6TFD	A6	SGM40PA12A6TFD	Carton

### ABSOLUTE MAXIMUM RATINGS OF IGBT INVERTER ( $T_C = 25^\circ C$ , unless otherwise noted)

Characteristics	Symbol	Test conditions	Ratings	Units
Collector to Emitter Voltage	$V_{CES}$	$T_j = 25^\circ C$	1200	V
Continuous Collector Current	$I_{C\ nom}$	$T_C = 100^\circ C, T_j\ max = 175^\circ C$	40	A
Repetitive Pulsed Collector Current	$I_{CRM}$	$t_p = 1\ ms$	80	A
Total power dissipation	$P_{tot}$	$T_C = 25^\circ C, T_j\ max = 175^\circ C$	220	W
Gate-Emitter peak voltage	$V_{GES}$		+/-20	V

**ELECTRICAL CHARACTERISTICS OF IGBT INVERTER(T<sub>C</sub>=25°C unless otherwise noted)**

Characteristics	Symbol	Test conditions	Min.	Typ.	Max.	Units	
Collector to Emitter Saturation Voltage	V <sub>CEsat</sub>	I <sub>C</sub> =40A, V <sub>GE</sub> =15V, T <sub>J</sub> =25°C	--	2.5	3.0	V	
		I <sub>C</sub> =40A, V <sub>GE</sub> =15V, T <sub>J</sub> =125°C	--	2.9	--		
		I <sub>C</sub> =40A, V <sub>GE</sub> =15V, T <sub>J</sub> =150°C	--	3.1	--		
Gate Threshold Voltage	V <sub>GEth</sub>	I <sub>C</sub> =250μA, V <sub>CE</sub> =V <sub>GE</sub> , T <sub>J</sub> =25°C	5.0	5.5	6.5	V	
C-E Leakage Current	I <sub>CES</sub>	V <sub>CE</sub> =1200V, V <sub>GE</sub> =0V, T <sub>J</sub> =25°C	--	--	1.0	mA	
G-E Leakage Current	I <sub>GES</sub>	V <sub>GE</sub> =20V, V <sub>CE</sub> =0V, T <sub>J</sub> =25°C	--	--	500	nA	
Integrated Gate Resistor	R <sub>Gint</sub>	T <sub>J</sub> =25°C	--	1.4	--	Ω	
Input Capacitance	C <sub>ies</sub>	f=400KHz, T <sub>J</sub> =25°C, V <sub>CE</sub> =25V, V <sub>GE</sub> =0V	--	5810	--	pF	
Output Capacitance	C <sub>oes</sub>		--	626	--		
Reverse Transfer Capacitance	C <sub>res</sub>		--	106	--		
Total Gate Charge	Q <sub>G</sub>	V <sub>GE</sub> =-15V---+15V	--	0.38	--	μC	
Turn-On Delay Time	t <sub>d(on)</sub>	I <sub>C</sub> =40A, V <sub>CE</sub> =600V, V <sub>GE</sub> =±15V, R <sub>G</sub> =57Ω Inductive Load	T <sub>J</sub> =25°C	--	0.39	--	μs
			T <sub>J</sub> =125°C	--	0.38	--	
			T <sub>J</sub> =150°C	--	0.37	--	
Rise Time	t <sub>r</sub>		T <sub>J</sub> =25°C	--	0.14	--	ns
			T <sub>J</sub> =125°C	--	0.16	--	
			T <sub>J</sub> =150°C	--	0.17	--	
Turn-Off Delay Time	t <sub>d(off)</sub>		T <sub>J</sub> =25°C	--	0.49	--	ns
			T <sub>J</sub> =125°C	--	0.50	--	
			T <sub>J</sub> =150°C	--	0.50	--	
Fall Time	t <sub>f</sub>	T <sub>J</sub> =25°C	--	0.20	--	ns	
		T <sub>J</sub> =125°C	--	0.39	--		
		T <sub>J</sub> =150°C	--	0.39	--		
Turn-On Switching Loss (per pulse)	E <sub>on</sub>	T <sub>J</sub> =25°C	--	8.85	--	mJ	
		T <sub>J</sub> =125°C	--	11.60	--		
		T <sub>J</sub> =150°C	--	12.07	--		
Turn-Off Switching Loss(per pulse)	E <sub>off</sub>	T <sub>J</sub> =25°C	--	1.83	--	mJ	
		T <sub>J</sub> =125°C	--	2.79	--		
		T <sub>J</sub> =150°C	--	2.88	--		
SC data	I <sub>SC</sub>	V <sub>CC</sub> =900V, V <sub>GE</sub> ≤15V, t <sub>p</sub> ≤10μs, T <sub>J</sub> =150°C	--	226	--	A	
Thermal Resistance, Junction to Case	R <sub>θJC</sub>	Per IGBT	--	0.57	--	°C/W	
Temperature under on-state	T <sub>jop</sub>		-40	--	150	°C	

**ELECTRICAL CHARACTERISTICS OF FRD INVERTER( $T_C=25^\circ\text{C}$  unless otherwise noted)**

Characteristics	Symbol	Test conditions	Ratings	Units
Repetitive Reverse Peak Voltage	$V_{RRM}$	$T_j = 25^\circ\text{C}$	1200	V
Continuous Forward DC Current	$I_F$		40	A
Repetitive Reverse Peak Current	$I_{FRM}$	$t_p = 1\text{ms}$	80	A
$I^2t$ -value	$I^2t$	$V_R = 0\text{V}$ , $t_p = 10\text{ms}$ , $T_j = 125^\circ\text{C}$	300	$\text{A}^2\text{s}$

**ELECTRICAL CHARACTERISTICS OF FRD INVERTER ( $T_C=25^\circ\text{C}$ , unless otherwise noted)**

Characteristics	Symbol	Test conditions	Min.	Typ.	Max.	Units	
Forward Voltage	$V_F$	$I_F=40\text{A}$ , $V_{GE}=0\text{V}$	$T_j = 25^\circ\text{C}$	--	2.8	3.5	V
			$T_j = 125^\circ\text{C}$	--	2.4	--	
			$T_j = 150^\circ\text{C}$	--	2.4	--	
Reverse Recovery Peak Current	$I_{RM}$	$I_F=40\text{A}$ , $di/dt=250\text{A}/\mu\text{s}$ , $V_R=600\text{V}$ , $V_{GE}=-15\text{V}$	$T_j = 25^\circ\text{C}$	--	19	--	A
			$T_j = 125^\circ\text{C}$	--	28	--	
			$T_j = 150^\circ\text{C}$	--	28	--	
Recovery Charge	$Q_r$	$I_F=40\text{A}$ , $di/dt=250\text{A}/\mu\text{s}$ , $V_R=600\text{V}$ , $V_{GE}=-15\text{V}$	$T_j = 25^\circ\text{C}$	--	1.28	--	$\mu\text{C}$
			$T_j = 125^\circ\text{C}$	--	3.86	--	
			$T_j = 150^\circ\text{C}$	--	4.39	--	
Reverse Recovery Loss (per pulse)	$E_{rec}$	$I_F=40\text{A}$ , $di/dt=250\text{A}/\mu\text{s}$ , $V_R=600\text{V}$ , $V_{GE}=-15\text{V}$	$T_j = 25^\circ\text{C}$	--	0.41	--	mJ
			$T_j = 125^\circ\text{C}$	--	1.52	--	
			$T_j = 150^\circ\text{C}$	--	1.91	--	
Thermal Resistance, Junction to Case	$R_{\theta JC}$	Per diode	--	0.97	--	$^\circ\text{C}/\text{W}$	
Temperature under on-state	$T_{jop}$		-40	--	150	$^\circ\text{C}$	

**ABSOLUTE MAXIMUM RATINGS OF IGBT BRAKE ( $T_C=25^\circ\text{C}$  unless otherwise noted)**

Characteristics	Symbol	Test conditions	Ratings	Units
Collector to Emitter Voltage	$V_{CE}$	$T_j = 25^\circ\text{C}$	1200	V
Continuous Collector DC Current	$I_{Cnom}$	$T_C=100^\circ\text{C}$ , $T_j \text{ max} = 175^\circ\text{C}$	15	A
Repetitive Collector Peak Current	$I_{CRM}$	$t_p = 1\text{ms}$	30	A
Total Power Loss	$P_{tot}$	$T_C = 25^\circ\text{C}$ , $T_j \text{ max} = 175^\circ\text{C}$	120	W
Gate to Emitter Peak voltage	$V_{GES}$		+/-20	V

**ELECTRICAL CHARACTERISTICS OF IGBT BRAKE( $T_C=25^{\circ}\text{C}$  unless otherwise noted)**

Characteristics	Symbol	Test conditions	Min.	Typ.	Max.	Units	
Collector to Emitter Saturation Voltage	$V_{CE(sat)}$	$I_C=15\text{A}, V_{GE}=15\text{V}, T_J=25^{\circ}\text{C}$	--	2.4	3.0	V	
		$I_C=15\text{A}, V_{GE}=15\text{V}, T_J=125^{\circ}\text{C}$	--	2.8	--		
		$I_C=15\text{A}, V_{GE}=15\text{V}, T_J=150^{\circ}\text{C}$	--	2.9	--		
Gate Threshold Voltage	$V_{GE(th)}$	$I_C=250\mu\text{A}, V_{CE}=V_{GE}, T_J=25^{\circ}\text{C}$	5.0	5.8	6.5	V	
Collector to Emitter Off Current	$I_{CES}$	$V_{CE}=1200\text{V}, V_{GE}=0\text{V}, T_J=25^{\circ}\text{C}$	--	--	1.0	mA	
Gate to Emitter Leakage Current	$I_{GES}$	$V_{GE}=\pm 20\text{V}, V_{CE}=0\text{V}, T_J=25^{\circ}\text{C}$	--	--	500	nA	
Internal Gate Resistance	$R_{Gint}$	$T_J=25^{\circ}\text{C}$	--	2.5	--	$\Omega$	
Input Capacitance	$C_{ies}$	$f=400\text{KHz}, T_J=25^{\circ}\text{C}, V_{CE}=25\text{V}, V_{GE}=0\text{V}$	--	1780	--	pF	
Output Capacitance	$C_{oes}$		--	194	--		
Reverse Transfer Capacitance	$C_{res}$		--	57	--		
Gate Charge	$Q_G$	$V_{GE}=-15\text{V}\rightarrow+15\text{V}$	--	0.11	--	$\mu\text{C}$	
Turn-On Delay Time	$t_{d(on)}$	$I_C=15\text{A}, V_{CE}=600\text{V}, V_{GE}=\pm 15\text{V}, R_G=68\Omega$ Inductive load	$T_J=25^{\circ}\text{C}$	--	0.18	--	$\mu\text{s}$
			$T_J=125^{\circ}\text{C}$	--	0.17	--	
			$T_J=150^{\circ}\text{C}$	--	0.13	--	
Rise Time	$t_r$		$T_J=25^{\circ}\text{C}$	--	0.09	--	$\mu\text{s}$
			$T_J=125^{\circ}\text{C}$	--	0.10	--	
			$T_J=150^{\circ}\text{C}$	--	0.10	--	
Turn-Off Delay Time	$t_{d(off)}$		$T_J=25^{\circ}\text{C}$	--	0.27	--	$\mu\text{s}$
			$T_J=125^{\circ}\text{C}$	--	0.28	--	
			$T_J=150^{\circ}\text{C}$	--	0.28	--	
Fall Time	$t_f$		$T_J=25^{\circ}\text{C}$	--	0.30	--	$\mu\text{s}$
		$T_J=125^{\circ}\text{C}$	--	0.35	--		
		$T_J=150^{\circ}\text{C}$	--	0.35	--		
Turn-On Switching Loss(per pulse)	$E_{on}$	$T_J=25^{\circ}\text{C}$	--	3.42	--	mJ	
		$T_J=125^{\circ}\text{C}$	--	4.28	--		
		$T_J=150^{\circ}\text{C}$	--	4.29	--		
Turn-Off Switching Loss(per pulse)	$E_{off}$	$T_J=25^{\circ}\text{C}$	--	0.66	--	mJ	
		$T_J=125^{\circ}\text{C}$	--	1.06	--		
		$T_J=150^{\circ}\text{C}$	--	1.07	--		
Short-circuit Data	$I_{sc}$	$V_{CC}=900\text{V}, V_{GE}\leq 15\text{V}, t_p\leq 10\mu\text{s}, T_J=150^{\circ}\text{C}$	--	64	--	A	
Thermal Resistance, Junction to Case	$R_{\theta JC}$	per IGBT	--	1.04	--	$^{\circ}\text{C/W}$	
Temperature under on-state	$T_{jop}$		-40	--	150	$^{\circ}\text{C}$	

**ABSOLUTE MAXIMUM RATINGS OF FRD BRAKE ( $T_C=25^\circ\text{C}$  unless otherwise noted)**

Characteristics	Symbol	Test conditions	Ratings	Units
Repetitive Reverse Peak Voltage	$V_{RRM}$	$T_j=25^\circ\text{C}$	1200	V
Continuous Forward DC Current	$I_F$		10	A
Repetitive Reverse Peak Current	$I_{FRM}$	$t_p=1\text{ms}$	20	A
$I^2t$ -value	$I^2t$	$V_R = 0\text{V}, t_p = 10\text{ms}, T_j = 125^\circ\text{C}$	15	$\text{A}^2\text{s}$

**ELECTRICAL CHARACTERISTICS OF FRD BRAKE ( $T_C=25^\circ\text{C}$  unless otherwise noted)**

Characteristics	Symbol	Test conditions	Min.	Typ.	Max.	Units	
Forward Voltage	$V_F$	$I_F = 10\text{A}, V_{GE}=0\text{V}, T_j = 25^\circ\text{C}$	--	2.4	--	V	
		$I_F = 10\text{A}, V_{GE}=0\text{V}, T_j = 125^\circ\text{C}$	--	2.1	--		
		$I_F = 10\text{A}, V_{GE}=0\text{V}, T_j = 150^\circ\text{C}$	--	2.0	--		
Reverse Recovery Peak Current	$I_{RM}$	$I_F=10\text{A},$ $di/dt=150\text{A}/\mu\text{s},$ $V_R=600\text{V},$ $V_{GE}=-15\text{V}$	$T_j = 25^\circ\text{C}$	--	9	--	A
			$T_j = 125^\circ\text{C}$	--	12	--	
			$T_j = 150^\circ\text{C}$	--	12	--	
Recovery Charge	$Q_r$	$I_F=10\text{A},$ $di/dt=150\text{A}/\mu\text{s},$ $V_R=600\text{V},$ $V_{GE}=-15\text{V}$	$T_j = 25^\circ\text{C}$	--	0.44	--	$\mu\text{C}$
			$T_j = 125^\circ\text{C}$	--	1.27	--	
			$T_j = 150^\circ\text{C}$	--	1.98	--	
Reverse Recovery Loss (per pulse)	$E_{rec}$	$I_F=10\text{A},$ $di/dt=150\text{A}/\mu\text{s},$ $V_R=600\text{V},$ $V_{GE}=-15\text{V}$	$T_j = 25^\circ\text{C}$	--	0.31	--	mJ
			$T_j = 125^\circ\text{C}$	--	0.59	--	
			$T_j = 150^\circ\text{C}$	--	0.71	--	
Thermal Resistance, Junction to Case	$R_{\theta JC}$	Per FRD	--	2.16	--	$^\circ\text{C}/\text{W}$	
Temperature under on-state	$T_{jop}$		-40	--	150	$^\circ\text{C}$	

**ABSOLUTE MAXIMUM RATINGS OF DIODE, RECTIFIER ( $T_C=25^\circ\text{C}$  unless otherwise noted)**

Characteristics	Symbol	Test conditions	Ratings	Units
Repetitive Reverse Peak Voltage	$V_{RRM}$	$T_j = 25^\circ\text{C}$	1600	V
Forward Surge Current	$I_{FSM}$	$t_p = 10\text{ms}, T_j = 25^\circ\text{C}$	300	A
		$t_p = 10\text{ms}, T_j = 150^\circ\text{C}$	250	A
$I^2t$ -value	$I^2t$	$t_p = 10\text{ms}, T_j = 25^\circ\text{C}$	450	$\text{A}^2\text{s}$
		$t_p = 10\text{ms}, T_j = 150^\circ\text{C}$	320	$\text{A}^2\text{s}$

**ELECTRICAL CHARACTERISTICS OF DIODE, RECTIFIER ( $T_C=25^\circ\text{C}$  unless otherwise noted)**

Characteristics	Symbol	Test conditions	Min.	Typ.	Max.	Units
Forward Voltage	$V_F$	$I_F=40\text{A}, T_j = 150^\circ\text{C}$	--	1.2	--	V
Reverse Current	$I_R$	$V_R=1600\text{V}, T_j=150^\circ\text{C}$	--	--	2.0	mA
Thermal Resistance, Junction to Case	$R_{\theta JC}$	Per Diode	--	0.82	--	$^\circ\text{C}/\text{W}$

Characteristics	Symbol	Test conditions	Min.	Typ.	Max.	Units
Temperature under on-state	$T_{jop}$		-40	--	150	°C

### NTC—THERMISTOR(Specification according to the valid application note)

Characteristics	Symbol	Test conditions	Min.	Typ.	Max.	Units
Rated resistance	$R_{25}$	$T_C=25^{\circ}\text{C}$	--	5	--	K $\Omega$
Deviation of R100	$\Delta R/R$	$T_C = 100^{\circ}\text{C}$ , R100 = 10mW	-5	--	5	%
B-value	$B_{25/50}$	$R_2=R_{25} \exp [B_{25/50}(1/T_2-1/(298,15 \text{ K}))]$	--	3380	--	K
B-value	$B_{25/85}$	$R_2=R_{25} \exp [B_{25/85}(1/T_2-1/(298,15 \text{ K}))]$	--	3435	--	K

### MODULE ( $T_C = 25^{\circ}\text{C}$ , unless otherwise noted)

Characteristics	Symbol	Test conditions	Ratings	Units
Insulation test voltage	$V_{ISOL}$	RMS, f=50Hz, t=1min	2.5	kV
Material for internal insulation			Cu	
internal insulation		Insulation (class 1, IEC 61140)	$\text{Al}_2\text{O}_3$	
Creepage distance		Terminal-heatsink	10.0	mm
		Terminal - terminal	10.0	mm
Clearance distance		Terminal-heatsink	7.5	mm
		Terminal - terminal	7.5	mm
Comparative tracking index	CTI		>225	

### MODULE THERMAL CHARACTERISTICS( $T_C = 25^{\circ}\text{C}$ , UNLESS OTHERWISE NOTED)

Characteristics	Symbol	Test conditions	Min.	Typ.	Max.	Units
Shell radiator thermal resistance	$R_{thCH}$	Per module		0.02		K/W
Stray inductance module	$L_{sCE}$		--	60	--	nH
Module lead resistance, terminal-chip	$R_{CC'+EE'}$	$T_C= 25^{\circ}\text{C}$ , per switch	--	4.0	--	m $\Omega$
	$R_{AA'+CC'}$		--	3.0	--	m $\Omega$
Storage temperature	$T_{stg}$		-40	--	125	°C
Weight	G		--	180	--	g

**TYPICAL CHARACTERISTICS CURVE(IGBT, INVERTER)**

Figure 1. Typical output characteristics

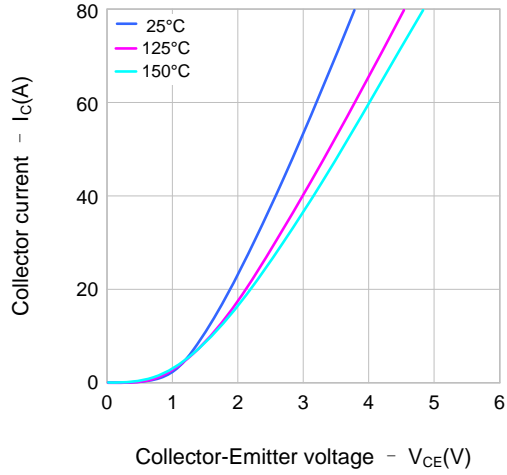


Figure 2. Typical output characteristics (150°C)

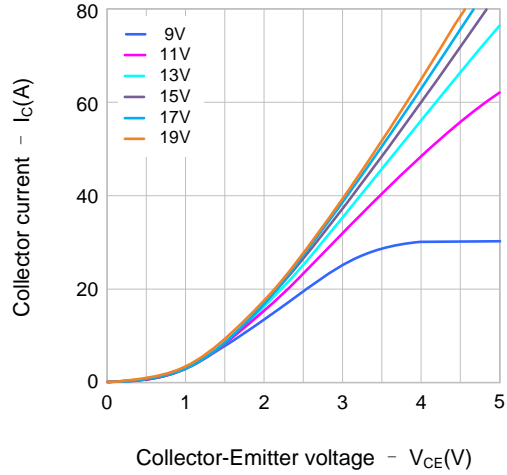


Figure 3. Transfer characteristics

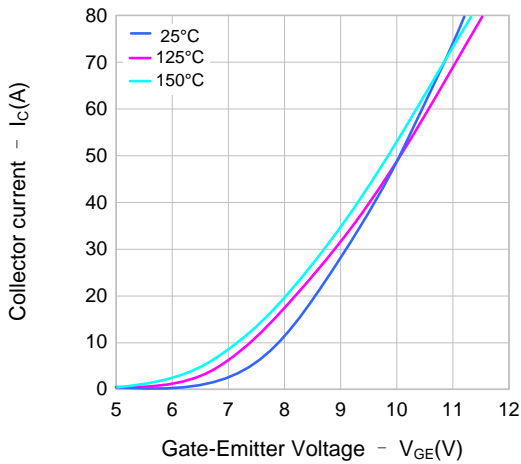


Figure 4. Switching Loss vs. Collector Current

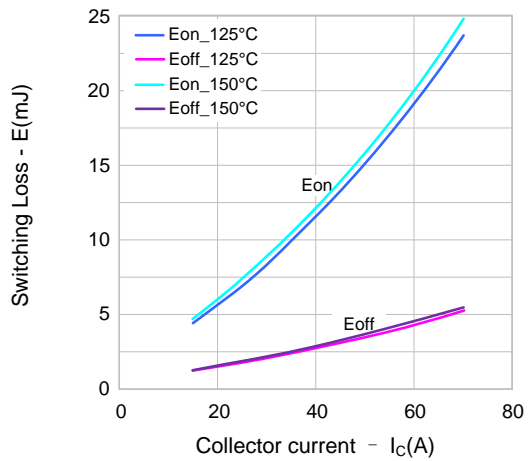


Figure 5. Switching loss vs. Gate resistance

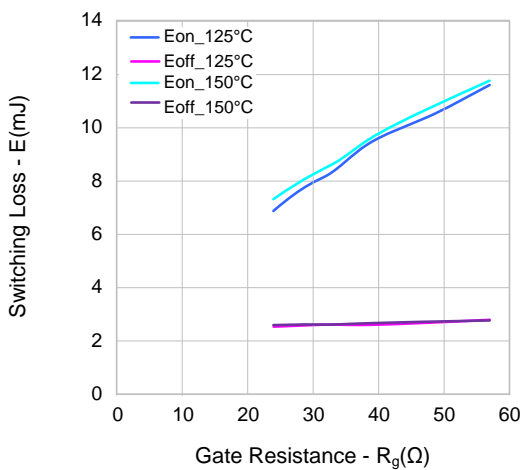
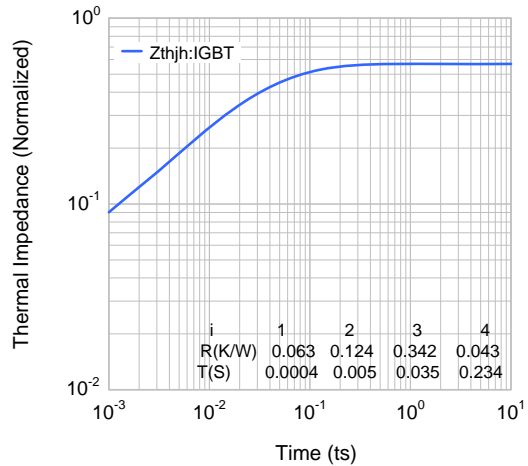
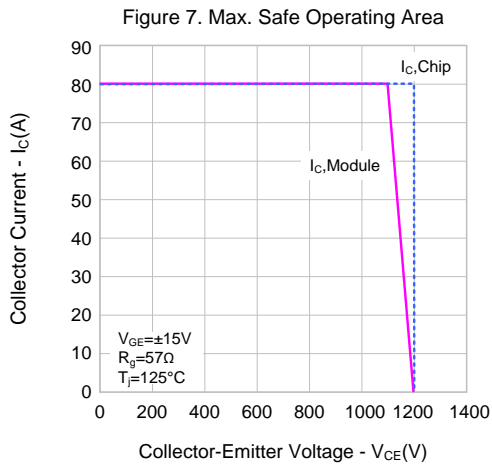


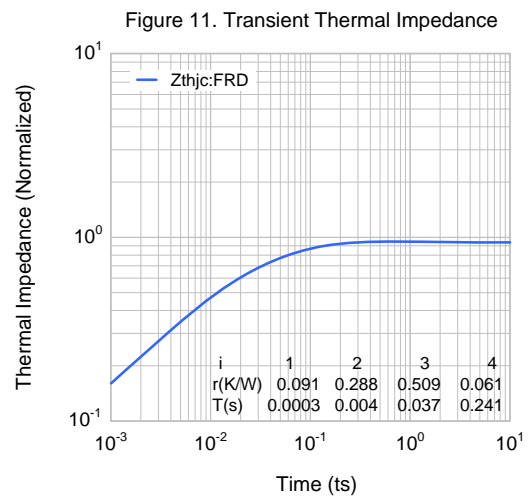
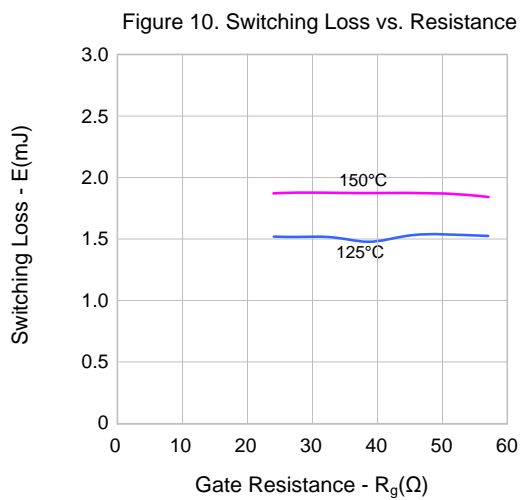
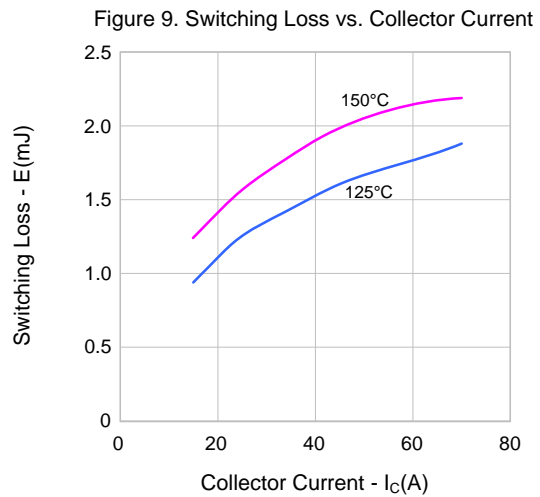
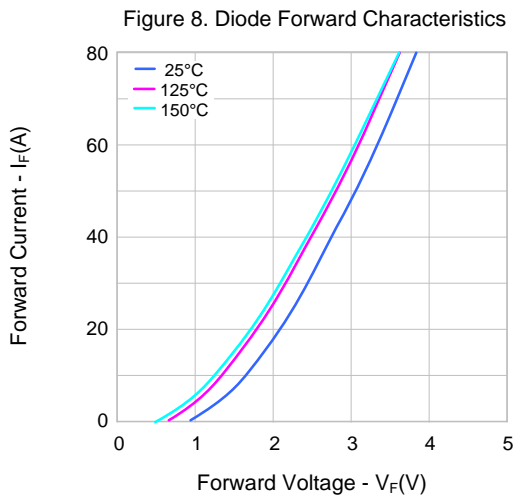
Figure 6. Transient Thermal Impedance



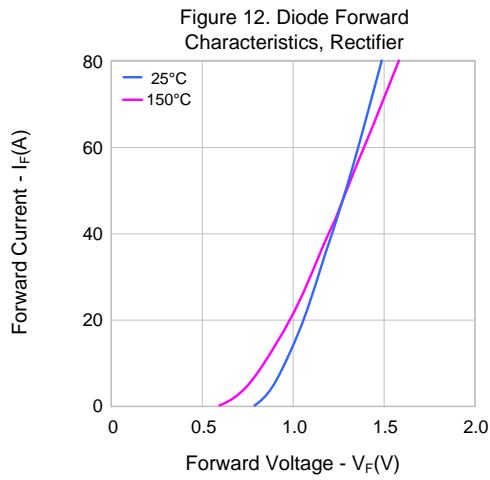
**TYPICAL CHARACTERISTICS CURVE (IGBT, INVERTER) (CONTINUED)**



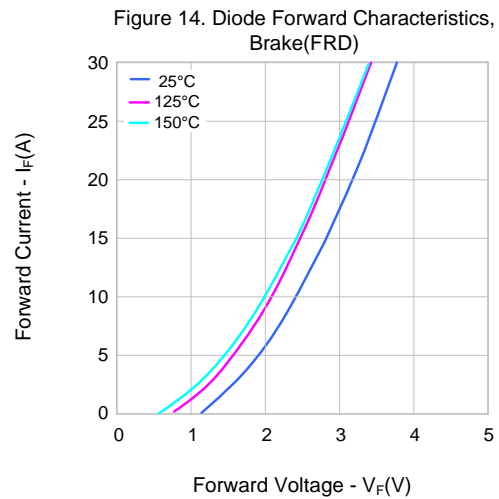
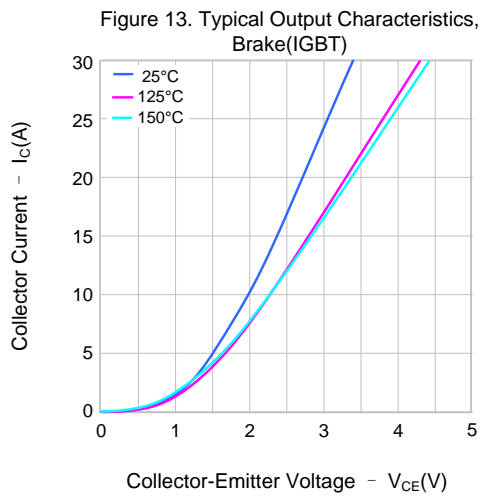
**TYPICAL CHARACTERISTICS CURVE (FRD, INVERTER) (CONTINUED)**



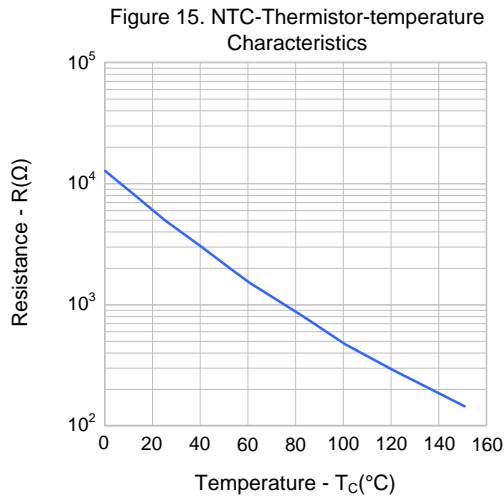
**TYPICAL CHARACTERISTICS CURVE (DIODE, RECTIFIER)**



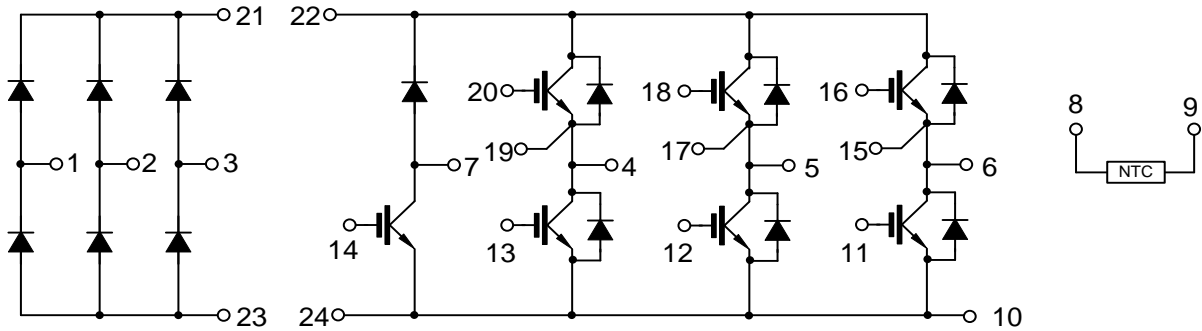
**TYPICAL CHARACTERISTICS CURVE (BRAKE)**



**TYPICAL CHARACTERISTICS CURVE (NIC-THERMISTOR)**



**CIRCUIT DIAGRAM**





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Part No.: SGM40PA12A6TFD Document Type: Datasheet  
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Rev.: 1.3

Revision History:

1. Add characteristics and curves of 150 °C
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Rev.: 1.2

Revision History:

1. Modify all the parameters
  2. Modify all the curves
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Rev.: 1.1

Revision History:

1. Modify the parameters of ELECTRICAL CHARACTERISTICS OF IGBT INVERTER
  2. Modify the parameters of ELECTRICAL CHARACTERISTICS OF IGBT BRAKE
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Rev.: 1.0

Revision History:

1. First Release
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